

2017 HR / HW Crop Quality Report

2017 HARD WHITE—TORTILLA QUALITY

| WHEAT | Patwin 515 Sacramento Valley | WB 7566 Sacramento Valley | Blanca Grande 515 San Joaquin Valley |
|-------------------------------|---------------------------------|------------------------------|-----------------------------------------|
| DOUGH EVALUATION | | | |
| Absorption (%) | 57.9 | 57.9 | 57.5 |
| Mix Time (min) | 9.0 | 8.0 | 8.0 |
| Smoothness (1-5) | 3 | 2 | 2 |
| Softness (1-5) | 3 | 2 | 3 |
| Extensibility (1-5) | 1 | 2 | 1 |
| Force to Extend (1-5) | 2 | 2 | 2 |
| Press Rating (1-5) | 1 | 2 | 1 |
| TORTILLA EVALUATION | | | |
| Moisture (%) | 32.3 | 33.5 | 33.8 |
| Weight (g) | 37.5 | 38.2 | 37.6 |
| Diameter (mm) | 176.2 | 156.3 | 169.3 |
| Thickness (mm) | 2.2 | 2.9 | 2.7 |
| Sp. Volume (cm ³) | 1.4 | 1.4 | 1.6 |
| Lightness (L-value) | 84.3 | 84.8 | 84.3 |
| TEXTURE PROFILE | | | |
| DAY 1 | | | |
| Force (N) | 7.2 | 7.1 | 8.0 |
| Distance (mm) | 19.4 | 18.8 | 21.2 |
| Work (N.mm) | 86.6 | 89.0 | 115.2 |
| Day 16 | | | |
| Force (N) | 5.1 | 6.5 | 7.1 |
| Distance (mm) | 12.0 | 11.6 | 14.6 |
| Work (N.mm) | 46.2 | 61.9 | 74.0 |
| ROLLABILITY SCORES | | | |
| Day 1 | 5 | 5 | 5 |
| Day 16 | 2 | 1 | 4 |
| Diameter (mm) | 176.2 | 156.3 | 169.3 |
| Rating | Poor | Poor | Good |

INTERPRETATION OF RESULTS

Smoothness (1-5): 1 = Smooth, 5 = very rough; Softness (1-5): 1 = very soft, 5 = very hard; Force to extend (1-5): 1 = less force, 5 = extreme force; Extensibility (1-5): 1 = breaks immediately, 5 = extends readily; Press Rating (1-5): 1 = less force, 5 = extreme force

Force, distance, and work is related to tortilla rollability. Tortilla that has good rollability is less prone to break when rolled. Tortilla with high force (N), distance, and work correlates well with good tortilla quality.

Diameter ≥ 165 mm is preferred, L-value is positively correlated with opacity.

Rollability Scores: 1 = easily break when rolled, 5 = no breaking when rolled

Good = rollability score > 3 on day 16, ≥165 mm; Fair = rollability score > 3 on day 16, 157-164 mm; Poor = rollability score < 3 on day 16, any diameter

2017 HR / HW Crop Quality Report

2017 HARD RED—TORTILLA QUALITY

| WHEAT | Cal Rojo | | Summit 515 | | WB 9229 | |
|-------------------------------|-------------------|--------------------|-------------------|--------------------|-------------------|--------------------|
| | Sacramento Valley | San Joaquin Valley | Sacramento Valley | San Joaquin Valley | Sacramento Valley | San Joaquin Valley |
| DOUGH EVALUATION | | | | | | |
| Absorption (%) | 52.5 | 54.9 | 59.2 | 58.6 | 59.9 | 60.5 |
| Mix Time (min) | 11.0 | 8.7 | 7.3 | 9.3 | 8.7 | 8.6 |
| Smoothness (1-5) | 3 | 3 | 2 | 4 | 3 | 3 |
| Softness (1-5) | 3 | 3 | 2 | 3 | 3 | 3 |
| Extensibility (1-5) | 2 | 2 | 3 | 1 | 1 | 1 |
| Force to Extend (1-5) | 3 | 3 | 3 | 2 | 2 | 2 |
| Press Rating (1-5) | 2 | 2 | 3 | 1 | 1 | 1 |
| TORTILLA EVALUATION | | | | | | |
| Moisture (%) | 28.0 | 32.0 | 33.7 | 30.8 | 31.9 | 32.4 |
| Weight (g) | 38.3 | 38.6 | 38.8 | 37.8 | 37.6 | 37.5 |
| Diameter (mm) | 172.2 | 163.9 | 158.1 | 171.9 | 170.6 | 173.5 |
| Thickness (mm) | 2.8 | 2.6 | 2.7 | 2.3 | 2.4 | 2.3 |
| Sp. Volume (cm ³) | 1.7 | 1.4 | 1.3 | 1.4 | 1.5 | 1.4 |
| Lightness (L-value) | 84.8 | 84.5 | 83.7 | 84.4 | 82.2 | 83.4 |
| TEXTURE PROFILE | | | | | | |
| DAY 1 | | | | | | |
| Force (N) | 5.8 | 8.3 | 6.0 | 8.2 | 7.7 | 7.8 |
| Distance (mm) | 13.1 | 16.9 | 16.6 | 19.7 | 21.3 | 21.9 |
| Work (N.mm) | 65.4 | 120.5 | 79.0 | 108.9 | 108.5 | 117.5 |
| Day 16 | | | | | | |
| Force (N) | 4.0 | 6.9 | 4.5 | 6.0 | 6.4 | 6.4 |
| Distance (mm) | 8.3 | 12.4 | 12.0 | 11.8 | 13.3 | 13.7 |
| Work (N.mm) | 40.0 | 74.8 | 49.4 | 57.8 | 62.1 | 64.9 |
| ROLLABILITY SCORES | | | | | | |
| Day 1 | 5 | 5 | 5 | 5 | 5 | 5 |
| Day 16 | 1 | 3 | 3 | 5 | 4 | 5 |
| Diameter (mm) | 172.2 | 163.9 | 158.1 | 171.9 | 170.6 | 173.5 |
| Rating | Poor | Fair | Fair | Good | Good | Good |

INTERPRETATION OF RESULTS

Smoothness (1-5): 1 = Smooth, 5 = very rough; Softness (1-5): 1 = very soft, 5 = very hard; Force to extend (1-5): 1 = less force, 5 = extreme force; Extensibility (1-5): 1 = breaks immediately, 5 = extends readily; Press Rating (1-5): 1 = less force, 5 = extreme force

Force, distance, and work is related to tortilla rollability. Tortilla that has good rollability is less prone to break when rolled. Tortilla with high force (N), distance, and work correlates well with good tortilla quality.

Diameter \geq 165 mm is preferred, L-value is positively correlated with opacity.

Rollability Scores: 1 = easily break when rolled, 5 = no breaking when rolled

Good = rollability score $>$ 3 on day 16, \geq 165 mm; Fair = rollability score $>$ 3 on day 16, 157-164 mm; Poor = rollability score $<$ 3 on day 16, any diameter

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2017 HARD RED—TORTILLA QUALITY

| WHEAT | Joaquin Oro San Joaquin Valley | WB 9112 San Joaquin Valley | Triple IV Sacramento Valley | WB Patron Sacramento Valley | San Joaquin Valley |
|-------------------------------|--------------------------------------|----------------------------------|-----------------------------------|-----------------------------------|-----------------------|
| DOUGH EVALUATION | | | | | |
| Absorption (%) | 61.8 | 61.8 | 57.8 | 57.8 | 57.8 |
| Mix Time (min) | 7.5 | 8.0 | 8.0 | 8.0 | 7.5 |
| Smoothness (1-5) | 2 | 2 | 2 | 2 | 2 |
| Softness (1-5) | 2 | 2 | 2 | 2 | 2 |
| Extensibility (1-5) | 1 | 2 | 4 | 3 | 1 |
| Force to Extend (1-5) | 3 | 3 | 3 | 3 | 4 |
| Press Rating (1-5) | 1 | 2 | 4 | 3 | 1 |
| TORTILLA EVALUATION | | | | | |
| Moisture (%) | 30.6 | 33.1 | 35.7 | 31.1 | 30.2 |
| Weight (g) | 37.4 | 37.8 | 39.3 | 38.1 | 36.7 |
| Diameter (mm) | 180.5 | 172.5 | 155.4 | 165.9 | 184.1 |
| Thickness (mm) | 2.2 | 2.3 | 2.9 | 2.7 | 2.3 |
| Sp. Volume (cm ³) | 1.5 | 1.4 | 1.4 | 1.5 | 1.6 |
| Lightness (L-value) | 84.8 | 84.6 | 84.3 | 85.2 | 85.5 |
| TEXTURE PROFILE | | | | | |
| DAY 1 | | | | | |
| Force (N) | 8.9 | 7.5 | 7.1 | 5.6 | 6.2 |
| Distance (mm) | 21.6 | 21.5 | 22.5 | 18.0 | 18.5 |
| Work (N.mm) | 143.4 | 103.1 | 107.7 | 82.9 | 72.8 |
| Day 16 | | | | | |
| Force (N) | 7.9 | 6.3 | 6.2 | 3.7 | 5.0 |
| Distance (mm) | 13.8 | 11.6 | 19.3 | 10.1 | 10.7 |
| Work (N.mm) | 74.6 | 54.0 | 79.6 | 36.9 | 39.1 |
| ROLLABILITY SCORES | | | | | |
| Day 1 | 5 | 5 | 5 | 5 | 5 |
| Day 16 | 5 | 5 | 4 | 5 | 4 |
| Diameter (mm) | 180.5 | 172.5 | 155.4 | 165.9 | 184.1 |
| Rating | Good | Good | Fair | Good | Good |

INTERPRETATION OF RESULTS

Smoothness (1-5): 1 = Smooth, 5 = very rough; Softness (1-5): 1 = very soft, 5 = very hard; Force to extend (1-5): 1 = less force, 5 = extreme force; Extensibility (1-5): 1 = breaks immediately, 5 = extends readily; Press Rating (1-5): 1 = less force, 5 = extreme force

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